



Global Manufacturer of Metalworking Fluids, Industrial Lubricants & Cleaners



ArrowCool

Soluble Oil, Micro-Emulsion, Semi-Synthetic & Synthetic Coolants

Visit www.chemarroweurope.com
to learn more about our full
line of metalworking fluids,
industrial lubricants & cleaners.



Chem Arrow's comprehensive range of ArrowCool water based coolants is available in soluble oil, micro-emulsion, semi-synthetic, and synthetic concentrates. These products cover the entire range of cutting and grinding applications found in modern industry.

Chem Arrow has been serving the global metalworking industry's requirements for over 40 years. We strive to advance our technology to a level of "cutting edge perfection".

The ArrowCool range offers superior wetting, cooling and friction reducing properties. These characteristics, coupled with excellent operator acceptance, extended sump life, and low foam, help maximize production rates, accuracy of the finished part and provide the highest rate of return on your coolant investment.



Extended sump life



Low foam



Multi-metal compatible



Maximize production rates



Superior wetting, cooling & friction reduction



EU REACH Compliant



ArrowCool Coolant Products

PRODUCT NAME	DESCRIPTION	COLOUR (SOLUTION)	OPERATING pH	REFRACTIVE FACTOR	MATERIAL	RECOMMENDED DILUTION
SOLUBLE OILS						
ArrowCool SOL-E805	General purpose (economy) oil for both ferrous and non-ferrous metals. Mixes easily and produces a stable emulsion.	White Milky	9.0 - 9.2	1.0	Ferrous Non-ferrous	Moderate duty 6-8% Heavy duty 7-10%
ArrowCool SOL-827	High performance, multi-metal compatible. Developed for heavy duty machining and grinding of all common ferrous and non-ferrous metals. Chlorine, sulphur and halogen free.	Off White	9.0 - 9.4	1.0	Ferrous Non-ferrous	Moderate duty 4-6% General machining 6-8% Very heavy duty 8-10%
ArrowCool SOL-827-HM	High performance, multi-metal compatible. Developed for heavy duty machining and grinding of all common ferrous and non-ferrous metals. Extremely hard water tolerant. Chlorine, sulphur and halogen free.	Off White	9.0 - 9.4	1.1	Ferrous Non-ferrous	Moderate duty 4-6% General machining 6-8% Very heavy duty 8-10%
ArrowCool SOL-827-AL	High performance, multi-metal compatible. Specifically developed for customers machining sensitive aluminum alloys and aerospace materials. Chlorine, sulphur and halogen free.	Off White	9.0 - 9.3	1.0	Ferrous Non-ferrous	Moderate duty 4-6% General machining 6-8% Very heavy duty 8-10%
MICRO-EMULSIONS						
ArrowCool ME-347	State of the art. Performs extremely well on multi-metal applications. Machine tool friendly with low foaming properties. Perfect choice for facilities attempting to find one product for the entire plant.	Off White	9.0 - 9.4	1.4	Ferrous Non-ferrous	Light/Moderate duty 4-6% Heavy duty 6-8% Very heavy duty 8-10%
ArrowCool ME-347-HM	High performance micro-emulsion product for multi-metal applications. Extremely hard water tolerant. Perfect choice for facilities attempting to find one product for the entire plant in areas of harder water.	Off White	9.0 - 9.4	1.4	Ferrous Non-ferrous	Light/Moderate duty 4-6% Heavy duty 6-8% Very heavy duty 8-10%
ArrowCool ME-347-AL	High performance micro-emulsion product for multi-metal applications. Specifically developed for customers machining sensitive aluminum alloys and aerospace materials.	Off White	8.8 - 9.2	1.4	Ferrous Non-ferrous	Light/Moderate duty 4-6% Heavy duty 6-8% Very heavy duty 8-10%
SEMI-SYNTHETICS						
ArrowCool SEM-917	Light/medium duty. Designed to run on a wide variety of machine tools and applications including milling, drilling, turning and grinding of ferrous metals and cast iron. Chlorine, sulphur and halogen free.	Off White	9.0 - 9.5	2.8	Ferrous Cast iron	Light duty 4-6% Moderate duty 6-8% Heavy duty 8-10%
ArrowCool SEM-917-HM	Light/medium duty. Designed to run on a wide variety of machine tools and applications including milling, drilling, turning and grinding of ferrous metals and cast iron. Extremely hard water tolerant. Chlorine, sulphur and halogen free.	Off White	9.0 - 9.5	2.8	Ferrous Cast iron	Light duty 4-6% Moderate duty 6-8% Heavy duty 8-10%
ArrowCool SEM-E902	Light/medium duty semi-synthetic metal working fluid. Designed to run on a wide variety of machine tools and applications including milling, drilling, turning and grinding of ferrous metals and cast iron. Chlorine, sulphur and halogen free.	Off White	9.0 - 9.2	2.5	Ferrous Cast iron Cu	Light duty 5-7% Moderate duty 6-8% Heavy duty 8-10%
ArrowCool SEM-927	State of the art, bio-static semi-synthetic coolant. Designed to run on a wide variety of machine tools and applications such as milling, drilling, turning and grinding operations.	Off White	9.0 - 9.5	1.7	Ferrous Non-ferrous Cast iron Cu, Al	Light duty 4-5% Moderate duty 5-6% Heavy duty 6-8% Very heavy duty 8-10%
ArrowCool SEM-927-HM	High performance semi-synthetic designed to be extremely hard water tolerant. Formulated to run on a wide variety of machine tools and applications such as milling, drilling, turning and grinding operations.	Off White	9.0 - 9.5	1.7	Ferrous Non-ferrous Cast iron Cu, Al	Light duty 4-5% Moderate duty 5-6% Heavy duty 6-8% Very heavy duty 8-10%
SYNTHETICS						
ArrowCool SYN-705	Transparent, synthetic coolant. Provides excellent rust inhibition and cooling properties. Well suited for general purpose, high speed machining and grinding of ferrous metals and cast iron.	Green	9.2 - 9.5	3.2	Ferrous Cast iron	Light/moderate duty 4-6% Heavy duty 6-8% Very heavy duty 8-10%
ArrowCool SYN-710	Synthetic cutting & grinding fluid. Superior tramp oil rejection, extremely clean running, low foaming -- allows for easy parts wash off. Excellent on all die cast aluminum machining operations.	Green	8.8 - 9.1	2.47	Ferrous Non-ferrous Al Die cast parts	Light/Moderate duty 4-6% Heavy duty 6-8% Very heavy duty 8-10%
ArrowCool SYN-722	State of the art synthetic coolant provides excellent cooling, chip setting and tramp oil rejection. Runs clean. Ideal as a single, premium coolant for virtually all machining operations.	Green	8.8 - 9.1	1.78	Ferrous Non-ferrous Cast iron Cu	Light/Moderate duty 4-6% Heavy duty 6-8% Very heavy duty 8-10%
ArrowCool SYN-730	High lubricity, synthetic coolant which provides "down the hole" machining performance on all types of aluminum alloys. Runs very clean and has terrific tramp oil rejection.	Green	8.8 - 9.1	1.55	Ferrous Non-ferrous Al, Cu Cast Iron	Light/Moderate duty 4-6% Heavy duty 6-8% Very heavy duty 8-10%